



CHAIR ASSEMBLY INSTRUCTION GUIDE

for BEVCO INTEGRA CHAIRS
6000/9000 Series Non-Tilt Models



PARTS LIST



Back Support
w/Integrated
Support Bar
(1)



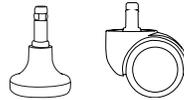
Seat w/control
Mechanism
(1)



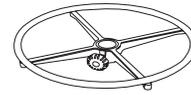
Five-star Base
(1)



Pneumatic
Cylinder
(1)



Glides/Casters
(5)

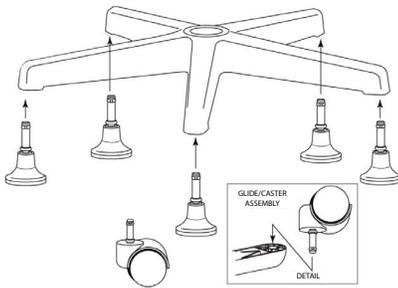


Footring
(optional)
(1)



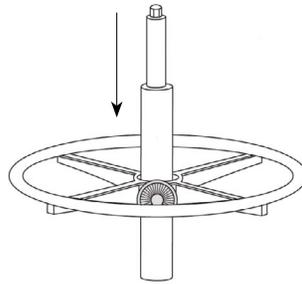
Armrests
(optional)
(2)

1



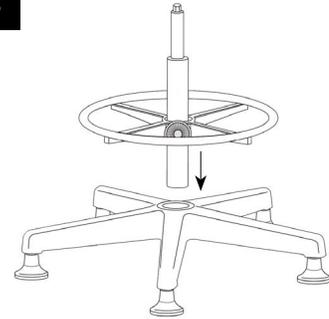
Insert glides or casters into each leg of the base.

2



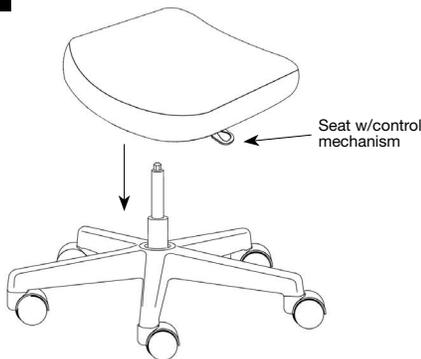
Slide footring (if enclosed) onto cylinder. Ensure the tubular ring faces upward. Tighten handwheel securely.

3



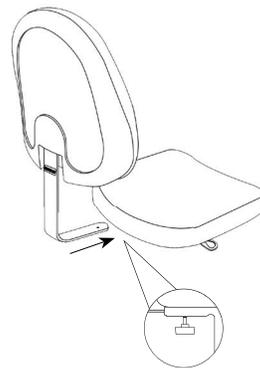
Slide the cylinder into the center of the base.

4



Place seat with control mechanism onto the end of the pneumatic cylinder. Sit on seat to secure fit onto cylinder.

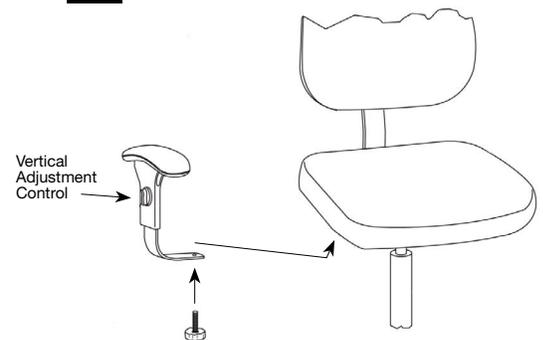
5



Slide the back support bar into channel of control mechanism attached underneath the seat. Tighten handwheel securely.

6

OPTIONAL ARMREST ASSEMBLY



Slide arm bracket into mounting plate attached underneath seat. Tighten handwheel securely.

Recommended Chair Maintenance

- ▶ Regularly clean your chair— vacuum fabric, wipe down vinyl and polyurethane with a mild detergent weekly
- ▶ Check that all bolts, screws and knobs are securely tightened every six months or as needed

- ▶ Clean casters (if applicable) by vacuuming or using compressed air to remove and accumulated dust, debris or hair. Add silicone lubricant if needed.

- ▶ Immediately remove chair from service if any damage or failure is found and contact Bevco Customer Service at **800-864-2991** or email **warranty@bevco.com**